

5/43

DART AEROSPACE LTD	Work Order:	24645
Description: Spacer	Part Number:	D3396-1
Dwg: D3396 Rev. <i>RB</i>	Qty:	51 49
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>RB</i>	05.10.24	49
2	MC	Turn as per Folio FA514 and Dwg D3396 Material: Ø0.750" Black Delrin Round Bar (M-DELRIN-R0.750) Identify for D3396-1	J.G	05/10/20	49 51
3	QC2	Inspect parts as they come off the CNC machine Identify as D3396-1	J.G	05/10/20	49 51
4	QC8	Second check	<i>me</i>	05/10/25	49 51
5	MC	Deburr	J.G	05/10/24	49 51
6	QC5	Inspect work to Step 5	<i>me</i>	05/10/25	51
7	ST	Identify and Stock	<i>CL</i>	05/10/25	51
8	AC	Cost / part , 77	<i>Suc</i>	05.10.26	51
9	DC	Close W/O , 92 Inspect Level 21	<i>CL</i>	05/10/26	51

Rev	Date	Change	Revised By	Approved
A	05.02.23	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05.02.23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 05/18/26

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____


DART AEROSPACE LTD		Work Order:	24645
Description: Spacer		Part Number:	D3396-1
Inspection Dwg: D3396 Rev: A			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by:	S.G	Audited by:		Prototype Approval:	N/A
Date:	05/10/24	Date:		Date:	N/A

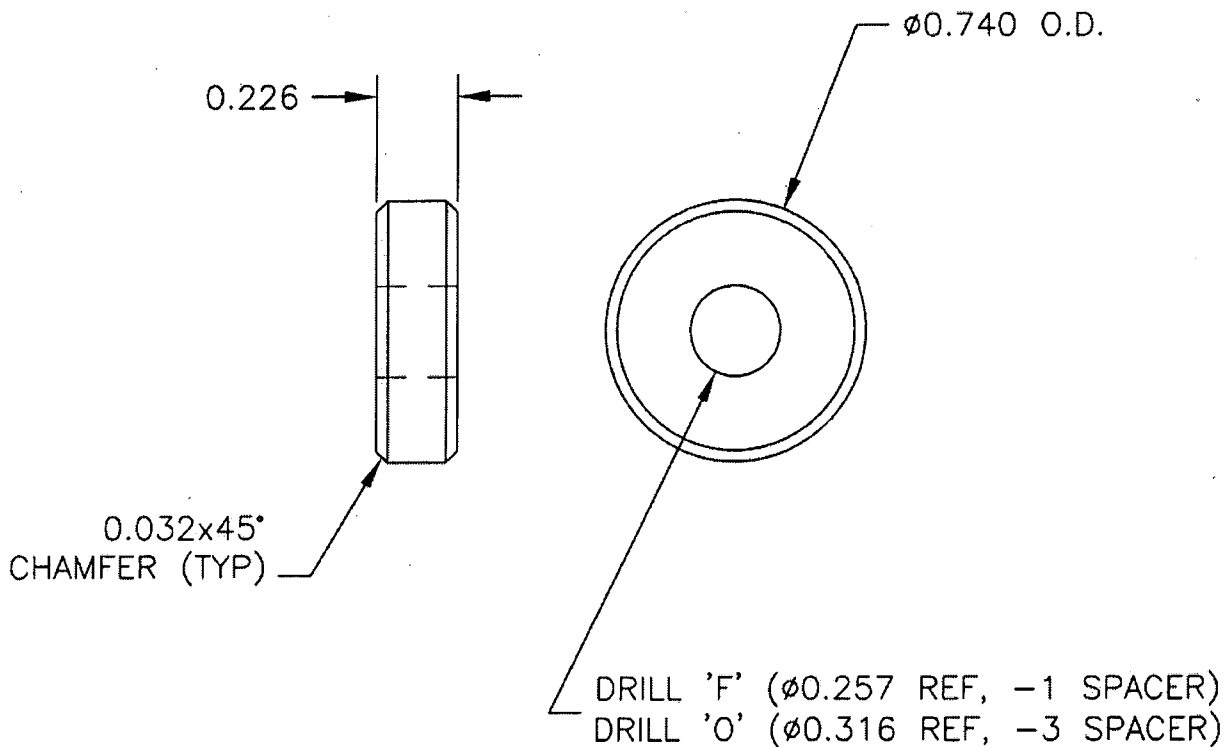
Rev	Date	Change	Revised by	Approved
A	05.04.27	New Issue	KJ/JLM	

RELEASED
JAN 15 1963

DART

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3396	REV. B SHEET 1 OF 1
DATE	05.04.27			TITLE SPACER	SCALE 2:1
A	05.03.10			NEW ISSUE	
B	05.04.27			ADD -3	

RELEASED
05-09-06 *[Signature]*

**D3396-1/-3 SPACER**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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ENGINEERING

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WITHOUT NOTICE

WORK ORDER
NO. 24645

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 24, 2005
02:29 pm

Work Order No : 0024645
Project Name : D3396-1
Project For : WK543
Work Order Type : Main
Main WO Number :
House Part Number : D3396-1
Description : Spacer
Manufactured : Yes
Amount Req'd : 49
Amount Done : 0
Start Date : 10-24-05
Est Finish Date : 10-26-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
	=====	=====	=====		
Burden :	0.00	0.00	0.00		
	=====	=====	=====		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00